

Instructions for Erecting No. 1 Iron
Sail Doors . S.L.

FAES

Articles

18

- 1st All the pieces or parts of No 1 door must be sought together & being marked in the package & on the several pieces, there will be little difficulty in this respect, the plates in package No 14 constituting No 1 door, must be placed end to end on some planks or flat pieces of wood perfectly level, over 3 of the crop pieces must then be put on them at the top middle & bottom & bottom & if the Nos on the crop pieces & plates correspond 2 of the stiles in No 15 must then be likewise laid on @ side of the crop pieces, a bolt or two must then be passed thro' @ stile & crop piece to keep them together. The whole must now be turned over & 2 pieces of No 29 to which the Nos tally are placed on, as well as the stiles & the whole firmly bolted together, these have been so well marked that with a little care no mistake can possibly occur.
- 2nd If the holes do not exactly correspond the Rimer or Rincer or tool in Case 33 must be put into @ hole separately & turned round by means of the handle till sufficiently large enough to admit one of the smaller rivets in Case 28.
- 3rd The Rivets must be heated red or white hot & then knocked down by means of a hammer.
- 4th 2 Guards @ in (Case 11) for Bolts must then be screwed into their places take care to put the bolts of No 1 door in the hole before screwing up the last one & one of the @ for Bollocks likewise secured by means of the screw. @ guard, bolt &c have been separately marked so that no mistake can take place

4th. The locks can then be screwed on (in Case No 13) for which steel screws have been provided as well as a screw driver,

5th. The frame work can now be put together & the 3 hinges rivetted on with the larger rivets, the frame being put into the wall & the door rivetted to the hinges, (N.B) The hinges have not been marked with points but in diff. ways on the iron, ^{has} III, IIII, □, △, △

This must be repeated in the case of (20) door. —

